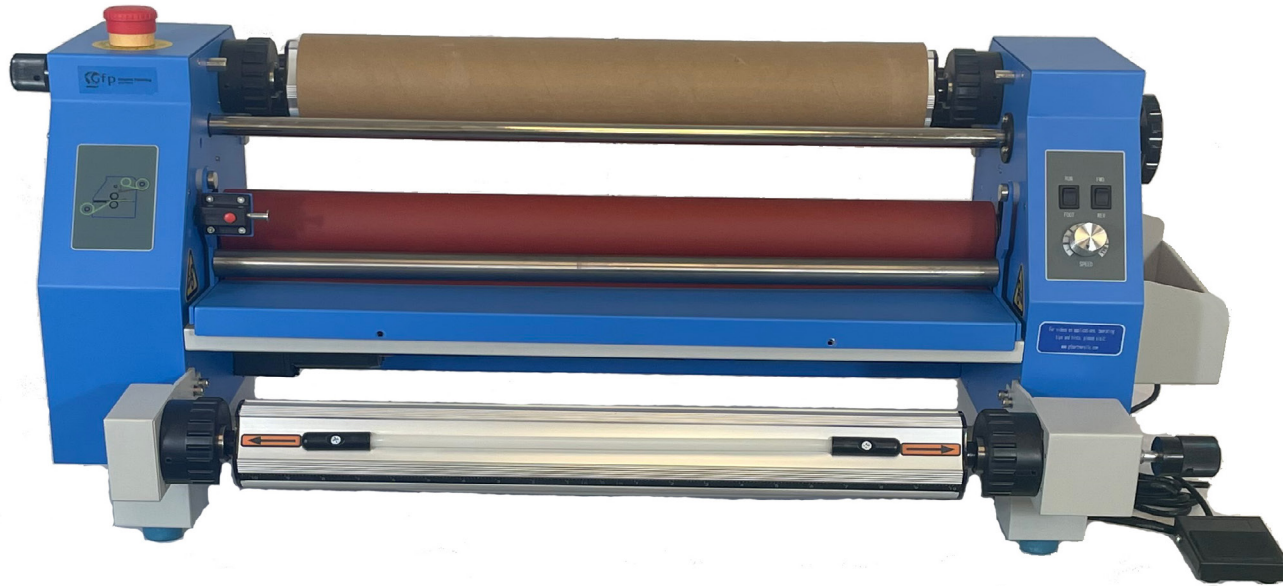


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Parts Manual Gfp 220C



Starting SN# 2310220C2 001
March 2025

1. Exploded Drawings

View 1 - Unwind

View 2 - Rewind

View 3 - Frame

View 4 - Left Side Cabinet

View 5 - Right Side Cabinet

View 6 - Wiring Diagram

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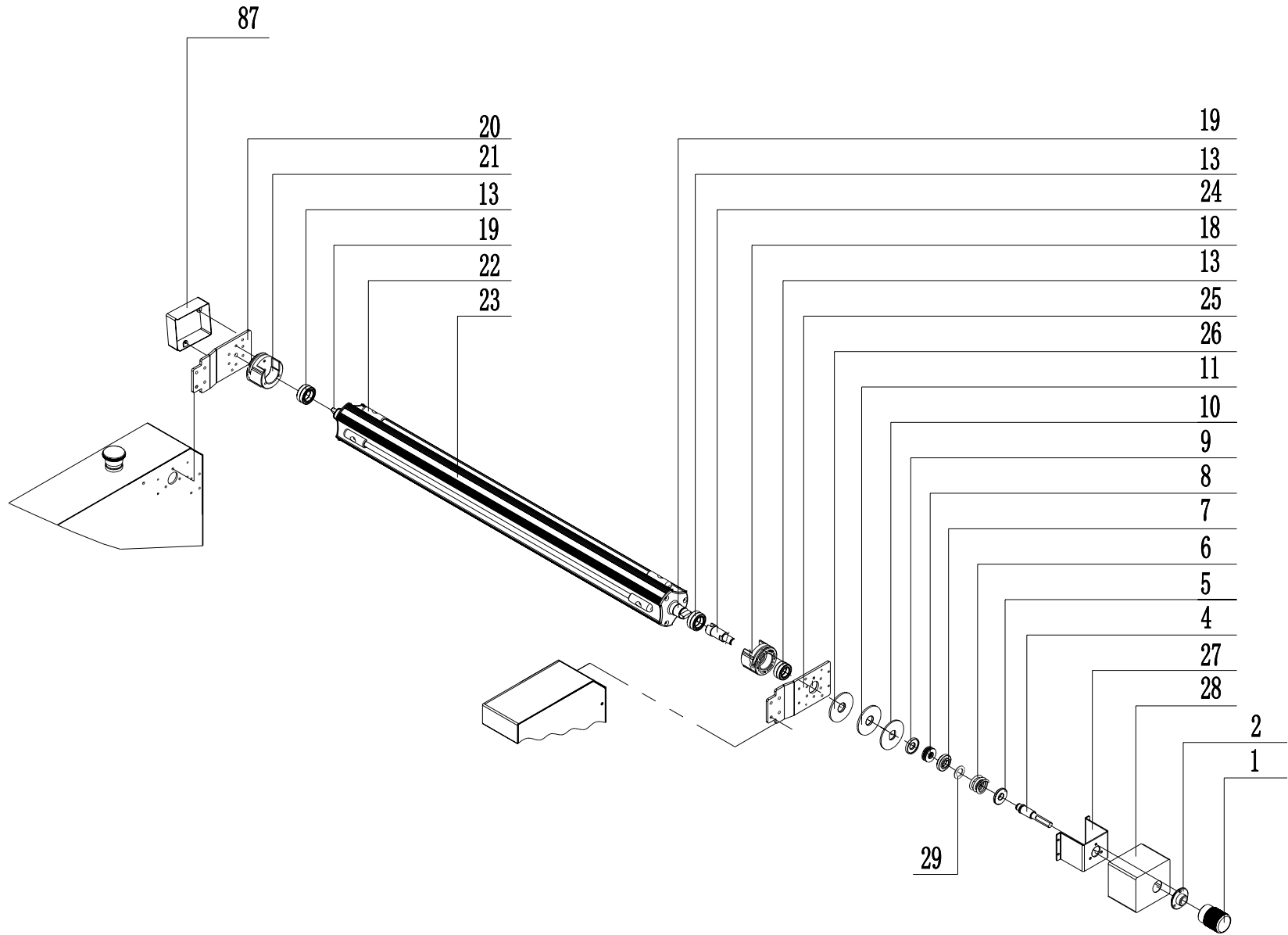
Graphic Finishing Partners LLC
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Earth City, MO. 63045

PARTS:

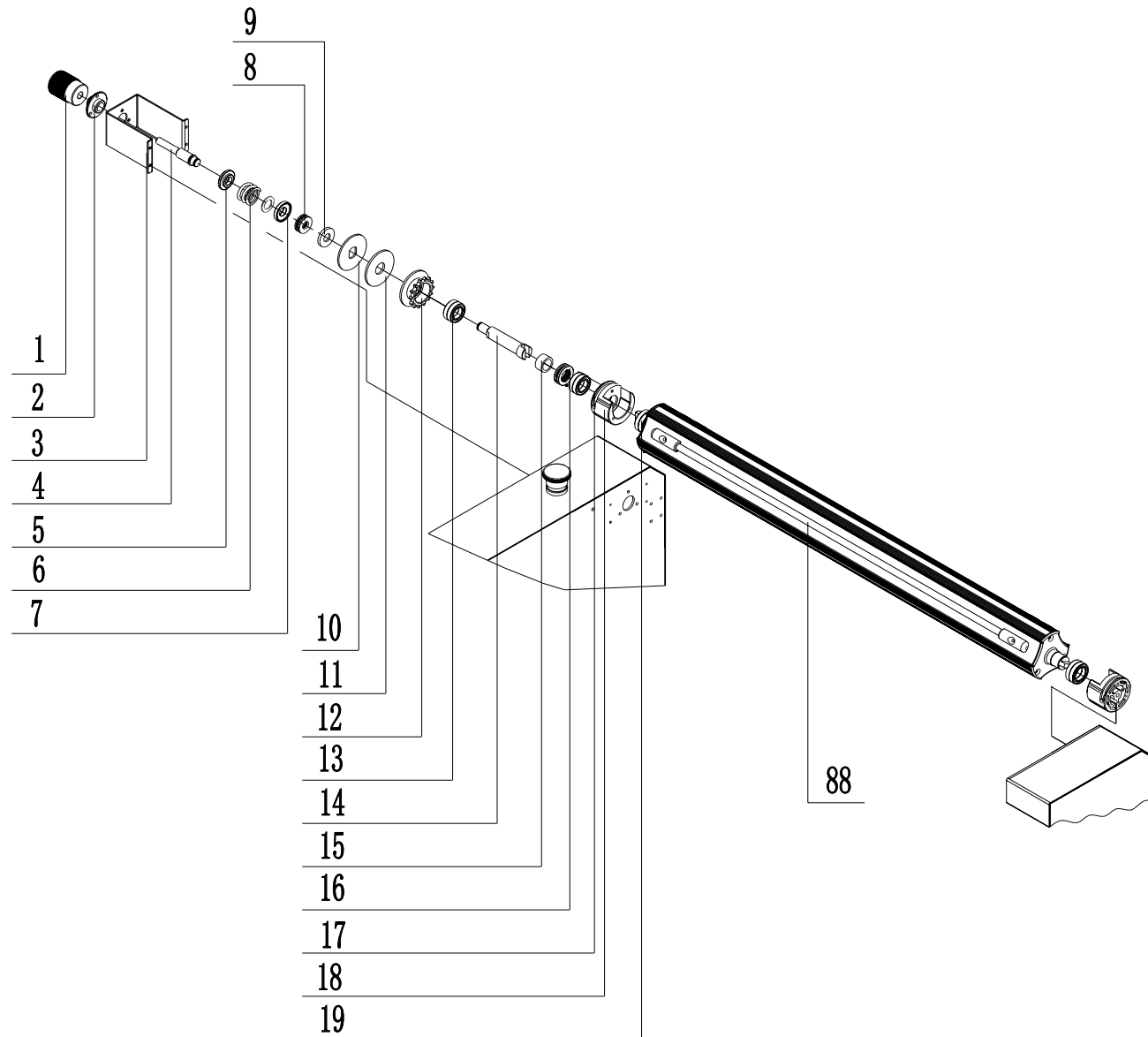
parts@gfpartnersllc.com

SERVICE:

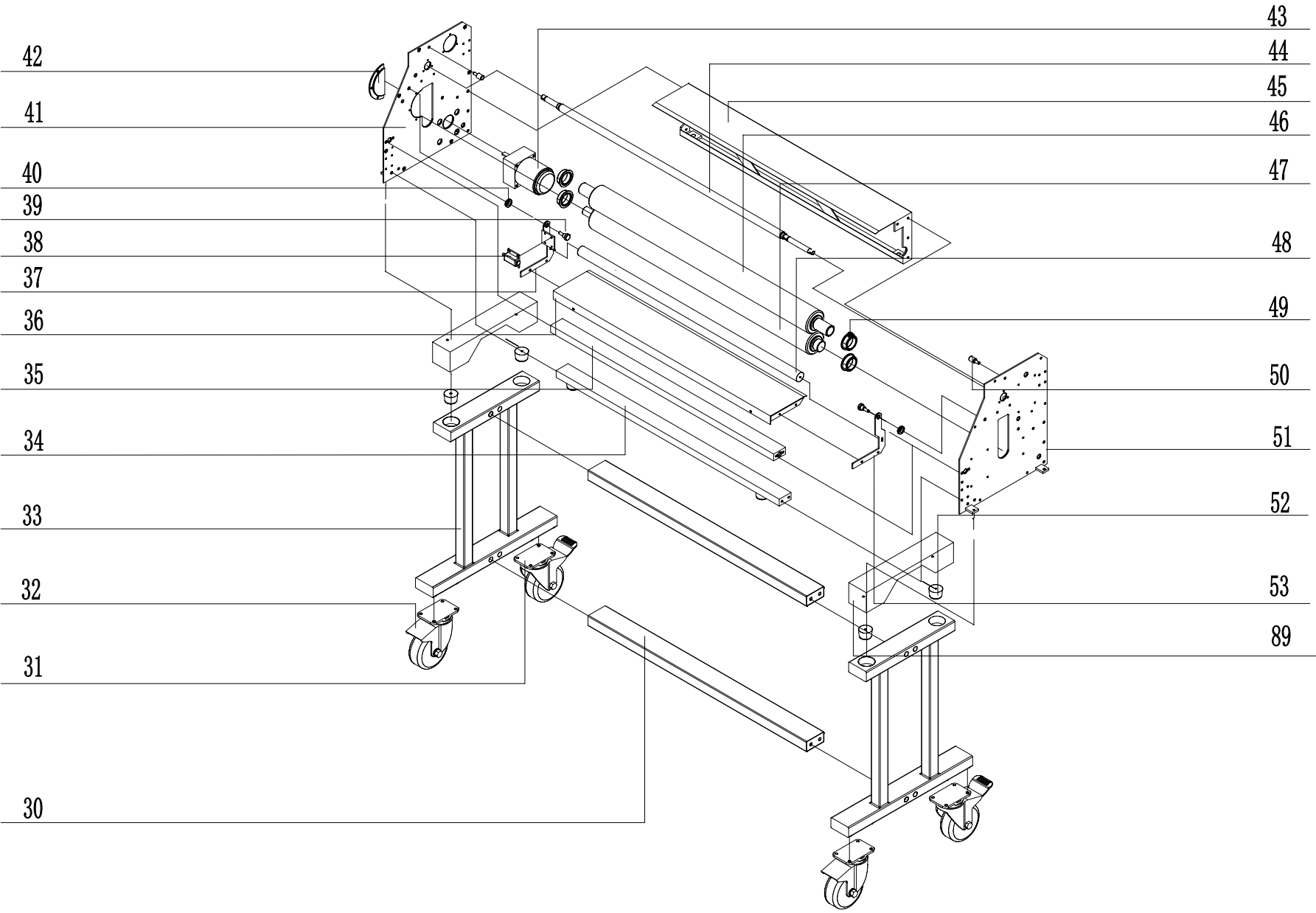
service@gfpartnersllc.com



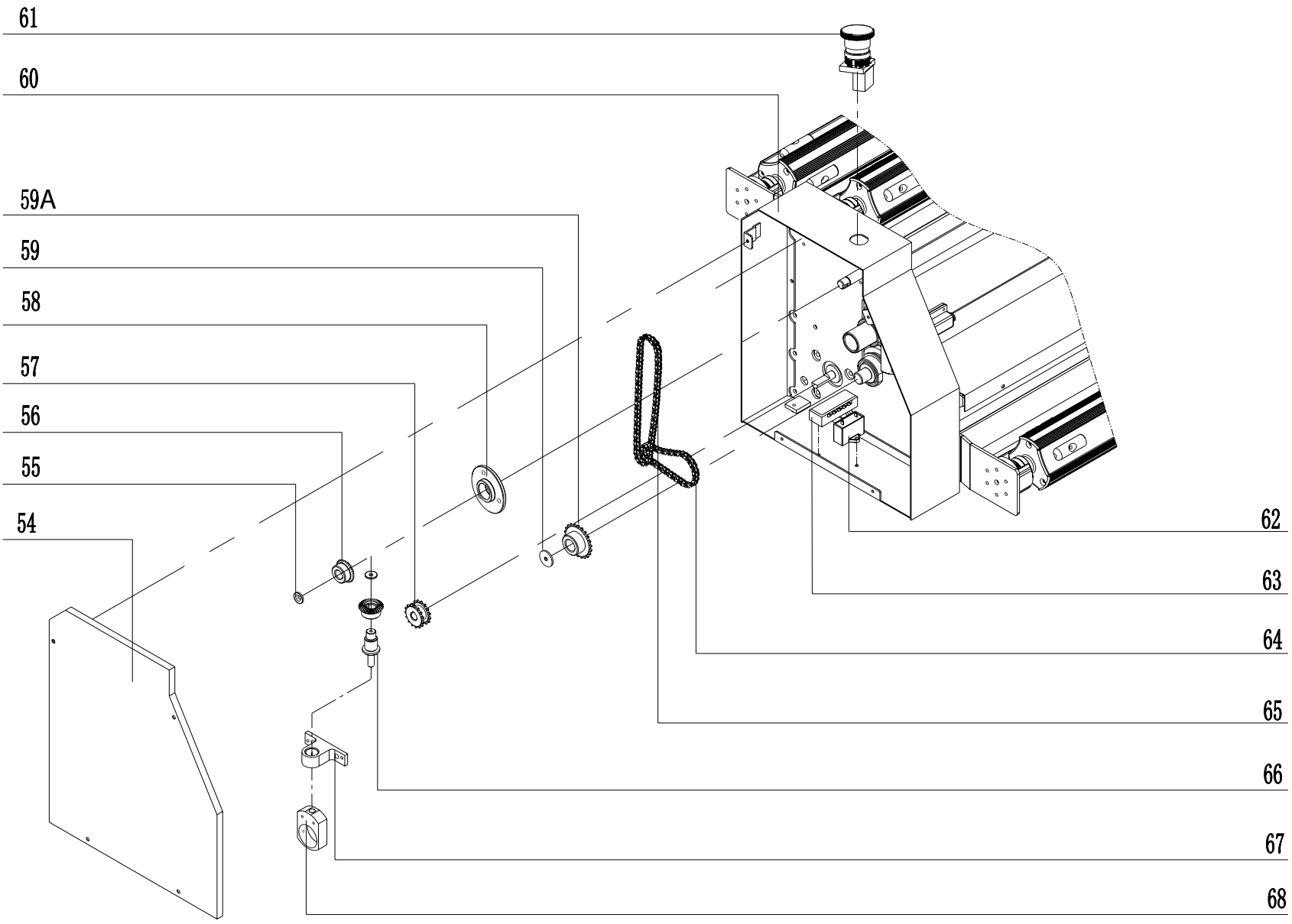
Drawing number	Part Number	Discription	Notes
1	55C-177	Fine-tuning handle	
2	563-412-3A	Damping adjusting nut (hole plus countersunk head)	
4	355TH-81A	Unwinding pressure-adjusting shaft	
5	355TH-074	Damping spring seat(2)	
6	55C-166	Feeding roller pressure spring 3	
7	355TH-075	Damping spring seat 1	
8	30C-067	Thrust bearing	
9	30C-068	Thrust bearing seat	
10	355TH-047	Winding and unwinding friction disc 1	
11	355TH-048	Winding and unwinding friction disc	
13	30C-070	Bearing	
18	55C-137-01	Left Lock Collar Assy	
19	355TH-089	Feeding roller end-cap combination	
20	30C-074	Feeding roller support1	
21	55C-139-01	Right Lock Collar Assy	
22	55C-151	Feeding roller pressing sleeve	
23	20C-001	220C Feeding roller tube	
24	30C-076	Roller locating shaft	
25	30C-077	Feeding roller support2	
26	355TH-091	Winding and unwinding friction disc 3	
27	30C-078	Feeding roller damping support	
28	30C-079	Damping end-cap	
29	30C-080	Adjusting pad1	
	30C-081	Adjusting pad2	
87	30C-086	Damping end-cap2	
	30C-088	Front Material Bracket Assy Complete	
	30C-089	Front Material Brake Assy Complete	
	30C-090	Rear Material Bracket Assy Complete	
	30C-091	Rear Material Brake Assy Complete	

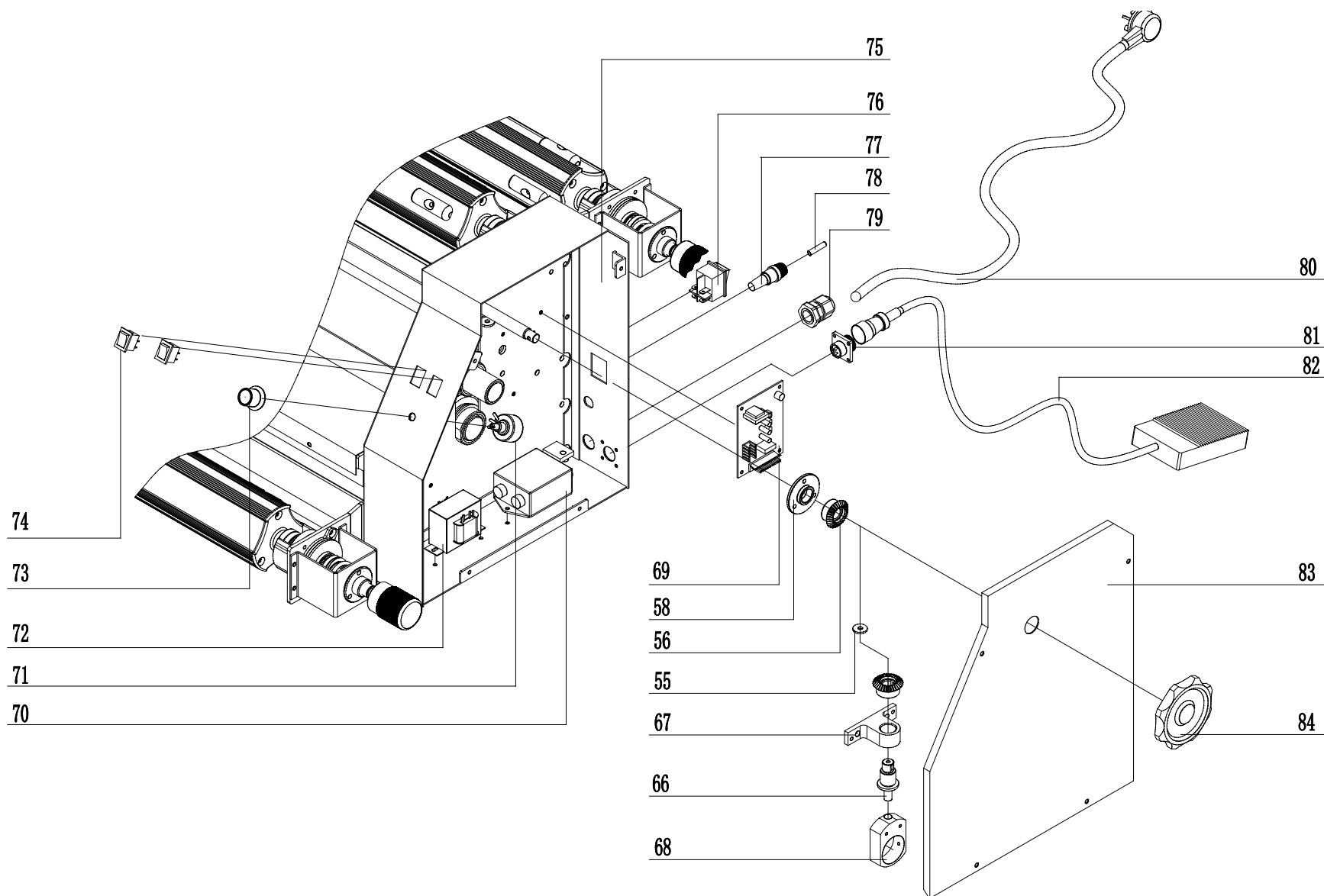


Drawing number	Part Number	Discription	Notes
1	55C-177	Fine-tuning handle	
2	563-412-3A	Damping adjusting nut (hole plus countersunk head)	
3	30C-066	Paper-backing roller damping support	
4	355TH-81A	Unwinding pressure-adjusting shaft	
5	355TH-074	Damping spring seat(2)	
6	55C-166	Feeding roller pressure spring 3	
7	355TH-075	Damping spring seat 1	
8	30C-067	Thrust bearing	
9	30C-068	Thrust bearing seat	
10	355TH-047	Winding and unwinding friction disc 1	
11	355TH-048	Winding and unwinding friction disc	
12	30C-069	Paper-backing roller friction sprocket	
13	30C-070	Bearing	
14	30C-071	Paper-backing locating shaft	
15	30C-072	Sleeve	
16	30C-073	Thrust bearing	
17	55C-140	Winding and unwinding locking outer sleeve	
18	55C-137	Right winding and unwinding locking inner sleeve	
19	355TH-089	Feeding roller end-cap combination	
88	20C-011	Rubber lock strip	



Drawing number	Part Number	Discription	Notes
30	20C-002	Supporting beam	
31	TH-082	Trundle $\phi 100$ (with brake)	
32	TH-083	Trundle $\phi 100$ (without brake)	
33	30C-017A	Support plate	
34	20C-003	Lower supporting beam	
35	20C-004	Upper support beam	
36	20C-005	Front operation panel	
37	30C-021A	Left flap of front panel	
38	30C-022	Pin	
39	30C-023	Front panel locating pin	
40	30C-024A	Front panel flap washer	
41	30C-082	Left support plate	
42	30C-026A	Connecting plate of left support plate	
43	30C-027	110V AC asynchronous motor	
44	20C-006	Pressure-adjusting couple axis	
45	20C-007	Rear support	
46	20C-008	Upper roller	
47	20C-009	Lower roller	
48	20C-010	Front guard tube	
49	30C-033	Bearing Block	
50	30C-034A	Front panel stud	
51	30C-083	Right support plate	
52	C-011	Large rubber footing	
53	30C-037A	Front panel right flap	
89	20C-012	Elevated beam	





Drawing number	Part Number	Discription	Notes
55	30C-038	Bevel gear detent	
56	30C-039A	Bevel gear	
58	30C-041	Pressure-adjusting shaft flange	
66	30C-051	Pressure-adjusting screw	
67	30C-052	Pressure-adjusting support	
68	30C-053	pressure-adjusting block	
69	30C-065	Speed-adjusting pannel EMTN-V2.2	
70	C-020	Filter	
71	TH-099	Potentiometer	
72	30C-057	110V Transformer	
73	C-017	Knob	
74	30C-059	Rocker switch	
75	30C-060A	Right box	
76	TH-098	Rocker switch	
77	TH-094	Fuse holder	
78	C-063	Fuse tube	
79	30C-064	Wire tensioner	
80	C-021	American 3-wire power cable	
81	TH-097	Aviation plug	
82	TH-111	Foot switch	
83	30C-012A	End-cap of right box	
84	30C-011	Pressure regulating handwheel 10X1	

