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SERVICE MANUAL Gfp 255C/263C-1



March 2021

255C-1 beginning with S/N 2009255C-1 093

263C-1 beginning with S/N 2009263C-1 035

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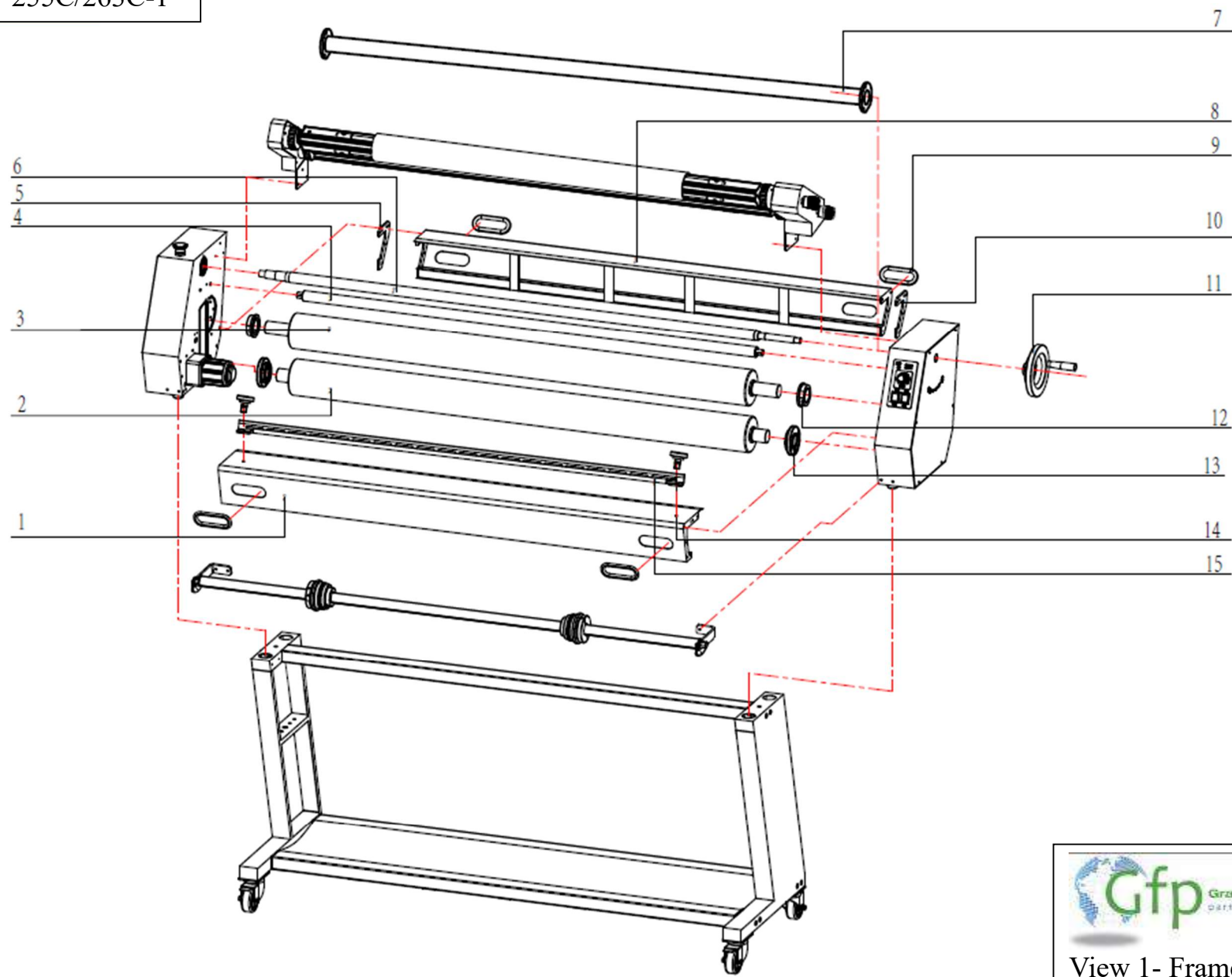
DRAWING NUMBER	PART NUMBER	DESCRIPTION	QTY	VIEW NUMBER	STOCK ITEM
1	55C-200	Front support 255C	1	1	
1	63C-200	Front support 263C	1	1	YES
2	55C-002	Lower rubber roller 255C	1	1	YES
2	63C-002	Lower rubber roller 263C	1	1	YES
3	55C-003	Upper rubber roller 255C	1	1	YES
3	63C-003	Upper rubber roller 263C	1	1	YES
4	55C-004	Guide roller 1400	1	1	YES
4	63C-004	Guide roller 1600	1	1	YES
5	55C-201	Rear right patch	1	1	YES
6	55C-202	Pressure-adjusting couple axis 255C	1	1	YES
6	63C-202	Pressure-adjusting couple axis 263C	1	1	
7	55C-203	Upper support pipe1400	1	1	YES
7	63C-203	Upper support pipe1600	1	1	YES
8	55C-204	Rear support 255C	1	1	YES
8	63C-204	Rear support 263C	1	1	YES
9	TH-024	Handguard rubber ring	4	1	YES
10	55C-205	Rear left patch	1	1	YES
11	DH-008	Double-handwheel	1	1	YES
12	TH-018	Bearing block	2	1	YES
13	55C-206	Bearing block	2	1	YES
14	55C-159	Film-feeding plate bolt	2	1	YES
15	55C-155	1400 Film-feeding pressing plate	1	1	YES
15	63C-155	1600 Film-feeding pressing plate	1	1	YES
16	55C-011	Left end cover	1	2	YES
17	55C-160	Pressure-adjusting block	2	2	YES
18	55C-180	Pressure-adjusting locating shaft	2	2	YES
19	TH-039	Pressure-adjusting support	2	2	YES
20	55C-207	Adjusting pad of pressure regulating support	2	2	YES
21	TH-016	Bevel gear	4	2	YES
22	TH-004	Catch	4	2	YES
23	55C-208	Photo eye left bracket	1	2	YES
24	TH-118	Guide rail bar (1)	8	2	YES
25	TH-119	Lower Barrier Strip	2	2	YES

DRAWING NUMBER	PART NUMBER	DESCRIPTION	QTY	VIEW NUMBER	STOCK ITEM
26	355TH-094	Adjustment screw holder	2	2	YES
27	TH-121	Guide rail bar (2)	4	2	YES
28	TH-122	Lifting photoelectric sliding plate	2	2	YES
29	TH-123	Guide rail adjusting strip	4	2	YES
30	55C-209	Blue disc (assembly)	2	2	YES
31	55C-210	Blue disc adjusting pad	2	2	YES
32	DH-048	Emergency stop switch	2	2	YES
33	55C-019	Motor	1	2	YES
34	55C-211	Left tank	1	2	YES
35	TH-150	Foundation adjusting bolt	4	2	YES
36	TH-085	Five-wiring terminals	1	2	YES
37	55C-024	Capacitor	1	2	YES
38	55C-025	Small sprocket	1	2	YES
39	55C-212	Semi-cycle liner	1	2	YES
40	55C-213	Semi-cycle reinforcing plate	1	2	YES
41	55C-026	Rubber roller sprocket	1	2	YES
42	55C-027	Chain	1	2	YES
43	55C-161	Left lifting board	1	2	YES
44	55C-043	Right end cover	1	3	YES
45	55C-162	Right lifting board	1	3	YES
46	55C-214	Photo eye right bracket	1	3	YES
47	44TH-019	Photoelectric sensor	1	3	
48	TH-111	Pedal switch	1	3	YES
49	55C-158	Speed-adjusting panel	1	3	YES
50	TH-117	Photoelectric control panel	1	3	YES
51	55C-123	Transformer	1	3	YES
52	55C-124	Transformer	1	3	YES
53	TH-098	Rocker switch	2	3	YES
54	C-017	Knob	1	3	YES
55	55C-030	Emitting Diode (including lamp holder)	1	3	YES
56	55C-215	Right tank	1	3	
57	TH-099	Potentiometer	1	3	YES
58	355TH-030	Rocker Switch	1	3	YES

DRAWING NUMBER	PART NUMBER	DESCRIPTION	QTY	VIEW NUMBER	STOCK ITEM
59	C-021	American 3-line power cable	1	3	YES
60	C-020	Filter	1	3	YES
61	TH-094	Fuse base	1	3	YES
62	55C-181	Fuse	1	3	YES
63	C-022	Wire grip	1	3	YES
64	TH-097	Aviation plug	1	3	YES
65	55C-125	Frame left support	1	4	YES
66	55C-045	Supporting beam 255C	3	4	YES
66	63C-045	Supporting beam 263C	3	4	YES
67	TH-047	Foundation adjustment bolt	4	4	YES
68	55C-126	Frame right support	1	4	YES
69	55C-051	Retainer cloth 255C	1	4	YES
69	63C-051	Retainer cloth 263C	1	4	YES
70	55C-052	Sticking strip	7	4	YES
71	55C-053	Gray trundle glue 75	2	4	YES
72	55C-054	Gray trundle glue 75 brake	2	4	YES
73	55C-127	Left feed roller support	1	4	YES
74	55C-046	Front feed roller 255C	1	4	YES
74	63C-046	Front feed roller 263C	1	4	YES
75	C-030	Unwinding feeding roller support plate (1)	1	4	YES
76	TH-003	Limiting sleeve of feeding roller adjustment	2	4	YES
77	55C-128	Right feed roller support	1	4	YES
78	55C-216	Right tank of winding/unwinding roller	1	5	YES
79	55C-163	Damp adjusting nut	2	5	YES
80	55C-164	Winding/unwinding pressure-adjusting shaft	2	5	YES
81	55C-165	Damp handle supporting plate (1)	1	5	YES
82	355TH-074	Damp spring seat (2)	2	5	YES
83	55C-166	Feeding roller pressure spring (3)	2	5	
84	355TH-075	Damp spring seat (1)	2	5	YES
85	55C-167	Damp adjusting holder (2)	1	5	
86	355TH-037	26-tooth sprocket of winding/unwinding feeding roller	1	5	
87	55C-171	Deep-groove ball bearing	6	5	
88	355TH-091	Winding/Unwinding friction disk (3)	2	5	YES

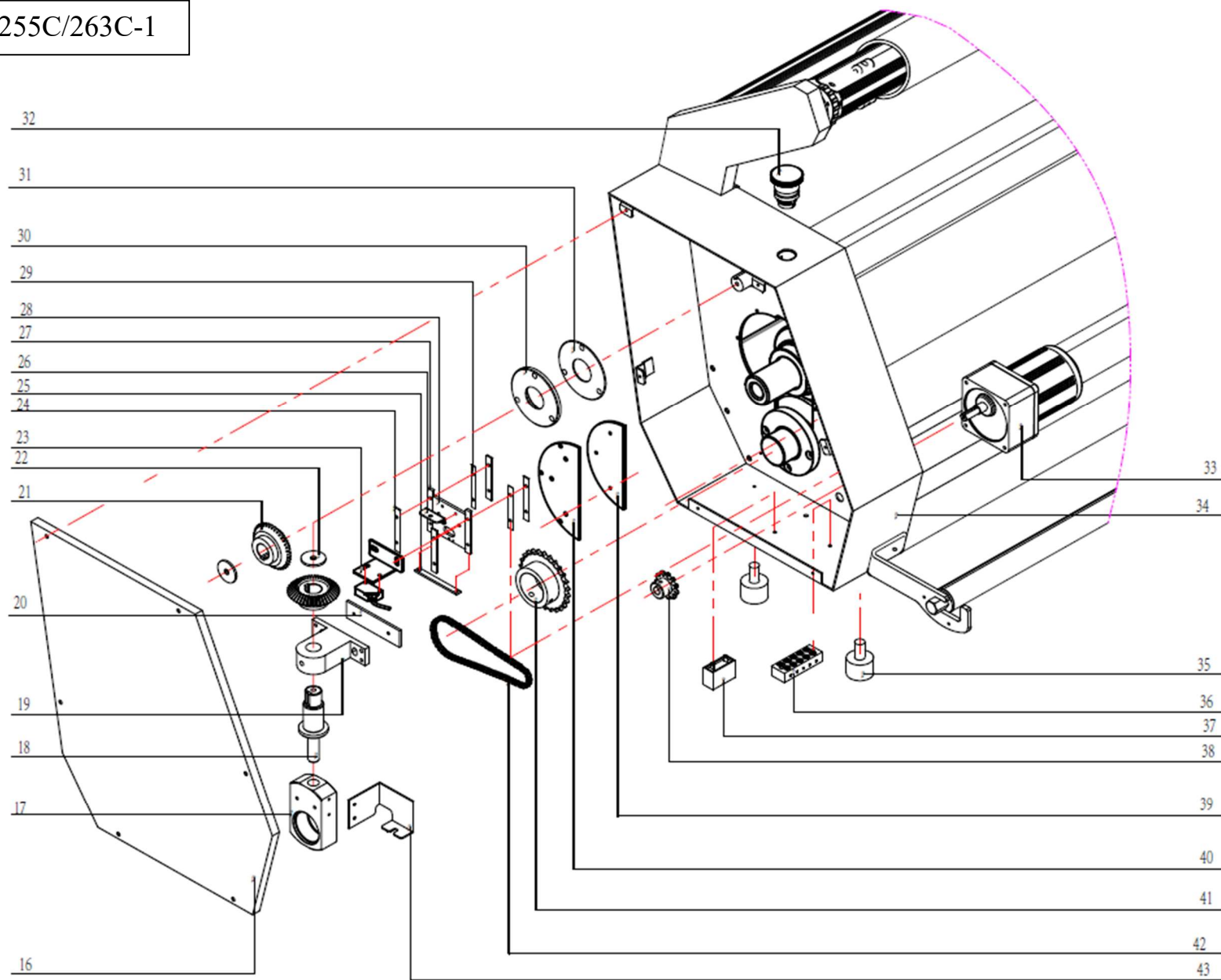
DRAWING NUMBER	PART NUMBER	DESCRIPTION	QTY	VIEW NUMBER	STOCK ITEM
89	55C-217	Right support plate of winding/unwinding roller	1	5	YES
90	55C-168	Damp support	4	5	YES
91	55C-218	Winding/unwinding upper locating shaft	1	5	
92	55C-219	Backing plate of winding support	4	5	YES
93	55C-139	Right winding/unwinding locking inner sleeve	2	5	YES
94	55C-140	Locking outer sleeve of winding/unwinding	4	5	YES
95	55C-220	Left support plate of winding/unwinding roller	1	5	
96	55C-221	Winding/unwinding left tank	1	5	
97	55C-222	Winding locating shaft	1	5	
98	55C-137	Left winding/unwinding locking inner sleeve	2	5	
99	55C-171	Deep-groove ball bearing	6	5	
100	55C-179	Thrust ball bearing 51103	1	5	
101	55C-172	Winding supporting sleeve pad	2	5	
102	355TH-034	14-tooth sprocket of winding/unwinding feeding roller	1	5	
103	355TH-047	winding/unwinding friction disc (1)	1	5	
104	55C-173	Damp adjusting holder (1)	1	5	
105	55C-174	Thrust ball bearing 51101	2	5	
106	55C-175	Damp handle supporting plate (2)	1	5	
107	55C-176	Retainer ring for shaft 12	4	5	
108	55C-177	Non-scale fine-tuning handle	2	5	
109	55C-178	Chain	1	5	
110	55C-151	Feeding roller pressing sleeve	12	5	
111	355TH-089	Feeding roller end-cap combination	4	5	
112	55C-055	Paper mounting tube	1	5	
112	63C-055	Paper mounting tube	1	5	
113	355TH-018	Quick-Grip Supply Shaft	2	5	
113	363TH-013	Quick-Grip Supply Shaft	2	5	
114	355TH-018-01	Rubber lock bar (1400)	6	5	
114	363TH-013-01	Rubber lock bar(1600)	6	5	
115	55C-223	Winding/unwinding right tank assembly	1	5	
116	55C-137-01	Left Cradle Assembly	2	5	
117	55C-139-01	Right Cradle Assembly	2	5	

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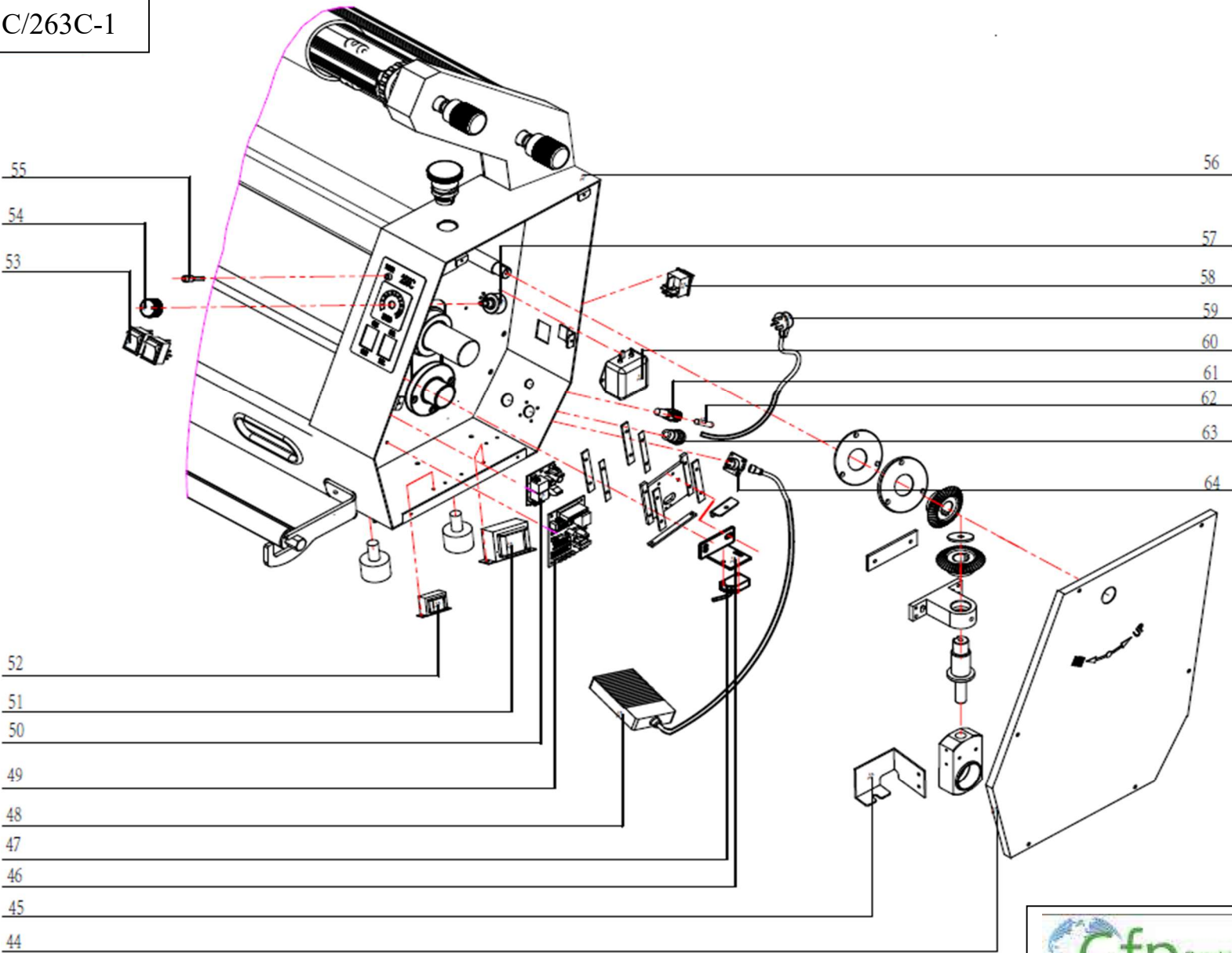


View 1- Frame and Stand

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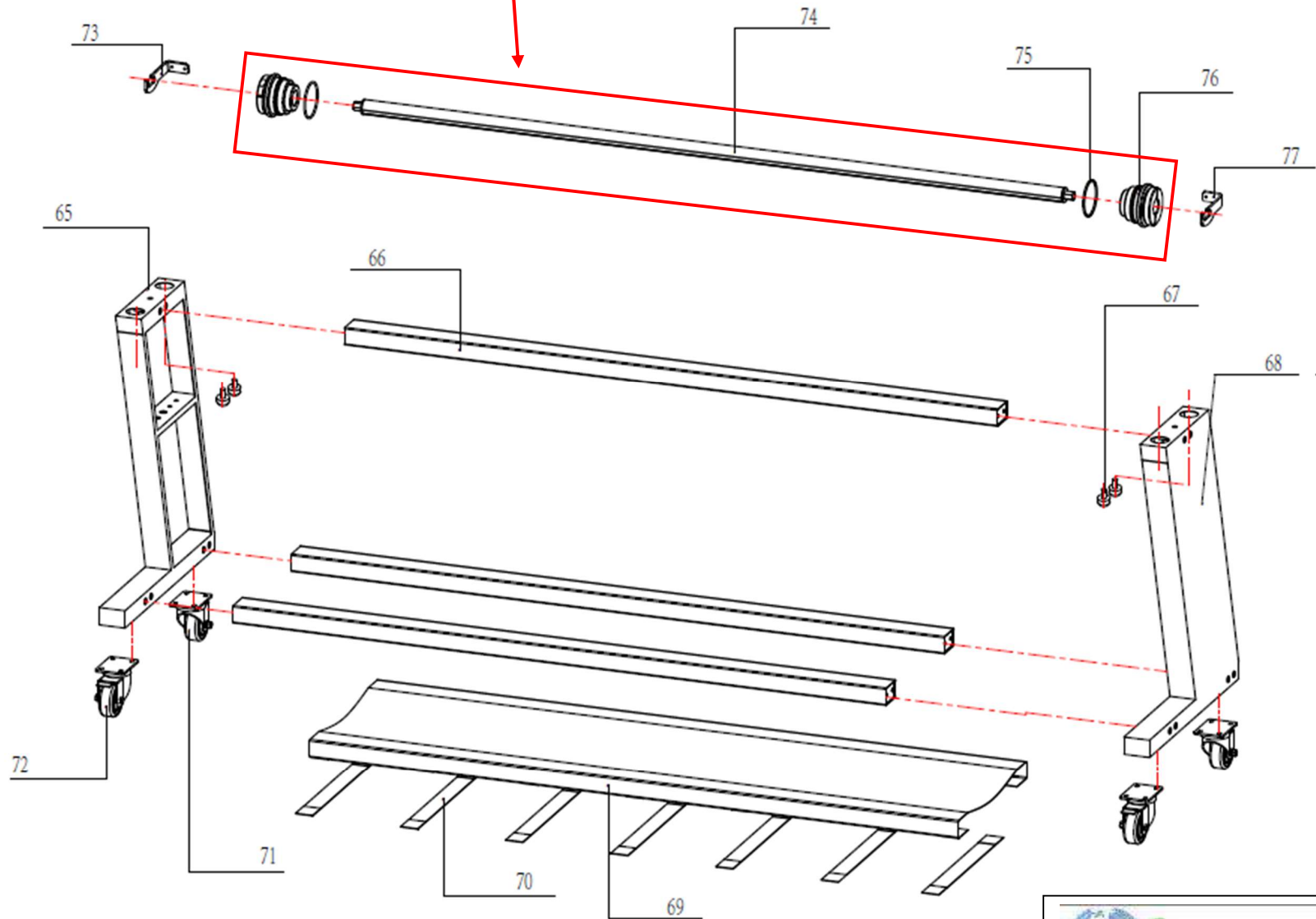
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View 3 – Right Side Frame

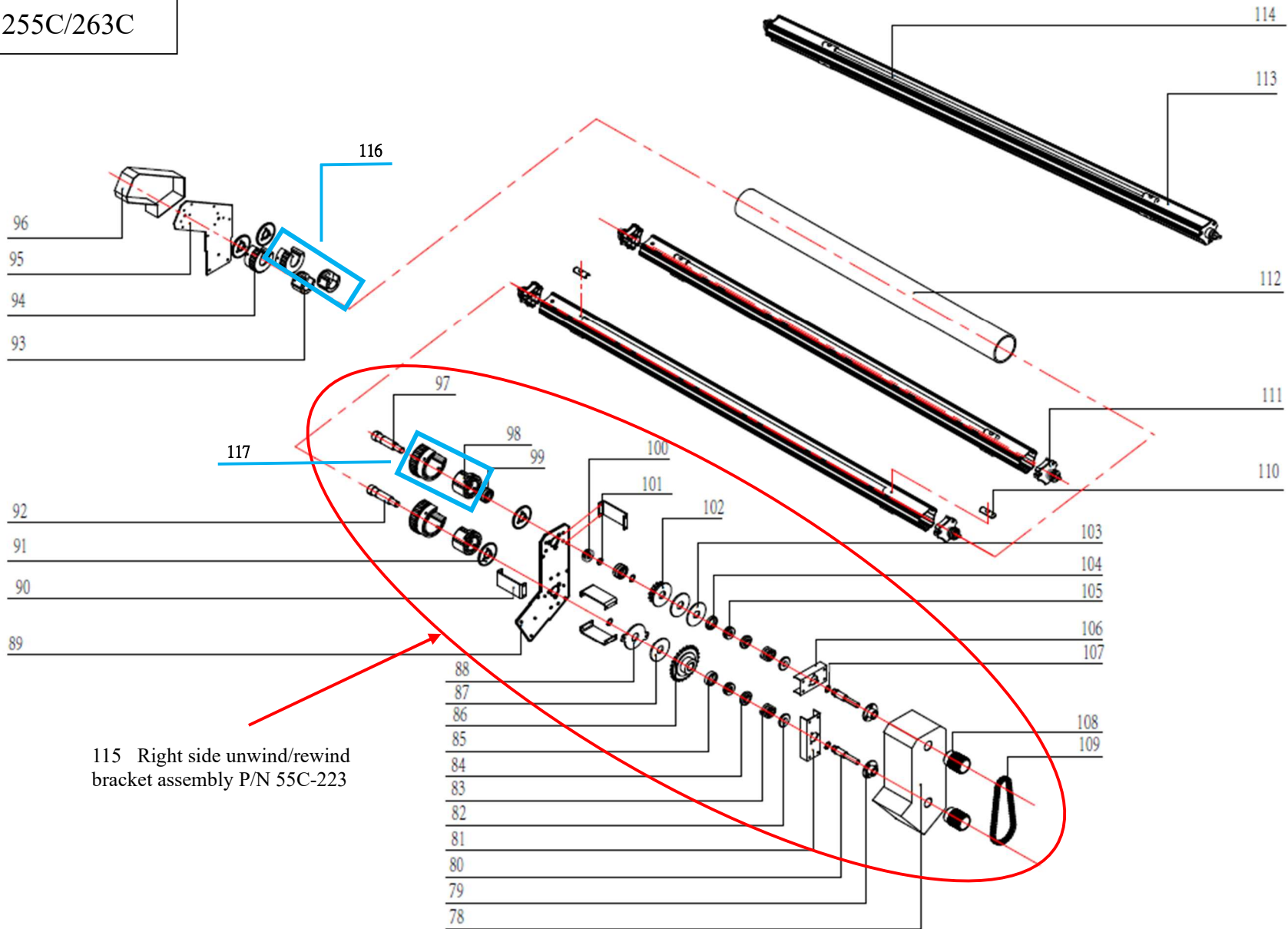
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Lower Supply Shaft Assemblies:
55C-118
63C-118



View 4 – Stand

255C/263C



View 5 – Upper Unwind/Rewind Housings

